INSTALLATION INSTRUCTIONS

BOND-N-FLASH SA Self-Adhering 304 Stainless Steel Flashing

MODEL SPECIFICATIONS

Special Requirements: All material specified shall be delivered to the jobsite in approved manufacturer’s sealed containers bearing manufacturer’s name and material identification.

Preparation: All masonry and other surfaces receiving flashings should be reasonably smooth, free from any loose material including dirt and must be completely dry. Conditions may require the use of a Primer to prepare substrate for proper adhesion of the flashing. There shall be no slopes which would prevent the free flow of water to the exterior surface of the wall. The adhesive side of the BOND-N-FLASH S.A. should not be placed on top of other materials which contain a high amount of plasticizers. All work shall be executed in conformance with accepted trade practices.

Materials: Flashings shall be BOND-N-FLASH S.A. consisting of 2 mils of 304 stainless steel coated with a PSA adhesive for a total thickness of 12 mils.

Applications
Thru-Wall Flashing
Head and Sill Flashing
Spandrel Flashing
Roof-Parapet Flashing
Perimeter Flashing- Curtain Wall
Base Flashing
Transition Membrane (Waterproofing, Roofing, Air Barriers)

Application Instructions: Apply BOND-N-FLASH S.A. if conditions require following Primer application instructions. Primer is always recommended for maximum adhesion. Cut BOND-N-FLASH S.A. into a manageable length (approx. 8 ft) or desired length and remove release liner. Position flashing into place and secure with a hand-held steel roller eliminating any wrinkles or air pockets. All side laps and joints should be a minimum of 4 inches. Apply a bead of BOND-N-FLASH Mastic along the whole length of the side laps and seal joints. If the flashing is surface mounted use either a stainless steel or non-corrosive termination bar following standard industry termination bar installation procedures. A bead of BOND-N-FLASH Mastic should run along the horizontal top edge of the flashing. For thru-wall applications, BOND-N-FLASH S.A. should be cut flush with outside face of the masonry and extend through and then turn up at least 8 inches on the back of the wall (interior). Flashing should be covered within a few days of installation to protect it from falling debris, damage from the different trades and the environment.

Technical Data Table:

<table>
<thead>
<tr>
<th>Property</th>
<th>Avg. Values</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Puncture</td>
<td>2,500 psi</td>
<td>ASTM E154</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>100,000 psi</td>
<td>ASTM D882</td>
</tr>
<tr>
<td>Fire Resistance</td>
<td>Class A, Pass</td>
<td>ASTM E84</td>
</tr>
<tr>
<td>Mold Resistance</td>
<td>Pass</td>
<td>ASTM 3273</td>
</tr>
<tr>
<td>Adhesion</td>
<td>20 lbs/psi</td>
<td>PSTC - 1.1</td>
</tr>
<tr>
<td>Stainless Steel certified to meet:</td>
<td>ASTM A240/A240M</td>
<td></td>
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</tbody>
</table>

Maintenance: No maintenance is required for the life of the building when properly installed.

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Warranty: BOND-N-FLASH S.A. is warranted to meet the specifications listed herein and have been tested to assure conformance to the physical properties listed in the Technical Data Table.

Note: WIRE-BOND is not responsible for incompatibility resulting from the use of primers and mastics other than BOND-N-FLASH products.

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